

Measuring Battery Quality

Cells - Modules - Packs

Quality Testing Maintenance Inspections R & D



Measuring Battery Quality

A variety of processes must be completed before a battery becomes a finished product and each process level requires an appropriate testing measurement method. HIOKI battery testers are ideal for use in testing, development and inspections after cell completion.

Quality **Testing**



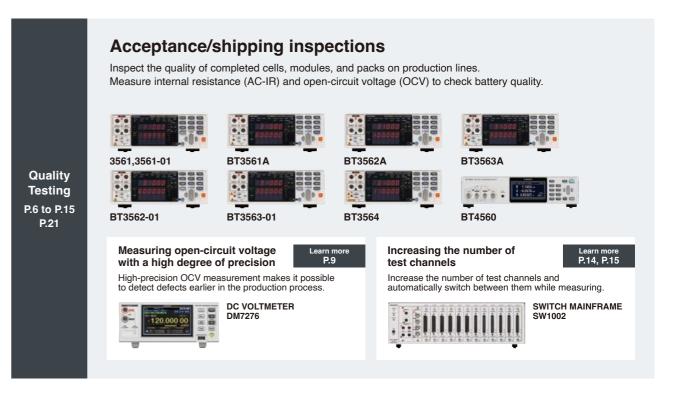


Processes after cell completion





Lithium-ion Battery Production Processes





Diagnose whether batteries embedded in a UPS or other system have degraded.

Maintenance Inspections P.16 to P.17



Manage intensive workloads efficiently

Measured values can be wirelessly transmitted to a portable terminal for display, saving, and reporting.







Fit in tight spaces for speedy inspection

The tip is L-shaped for ease of use when







R&D P.18 to P.20

BT4560

Measuring impedance over a broader frequency band

Broaden the measurement frequency range



Analyzing fuel cells (FCs)

Measure the internal resistance (1 kHz) of fuel cells during cycle testing.



BT3563-01 (Special edition specifications)

Converting measurement data into a Nyquist or Cole-Cole plot

Provided the web application "Multi-plot" free of charge.





Battery tester lineup

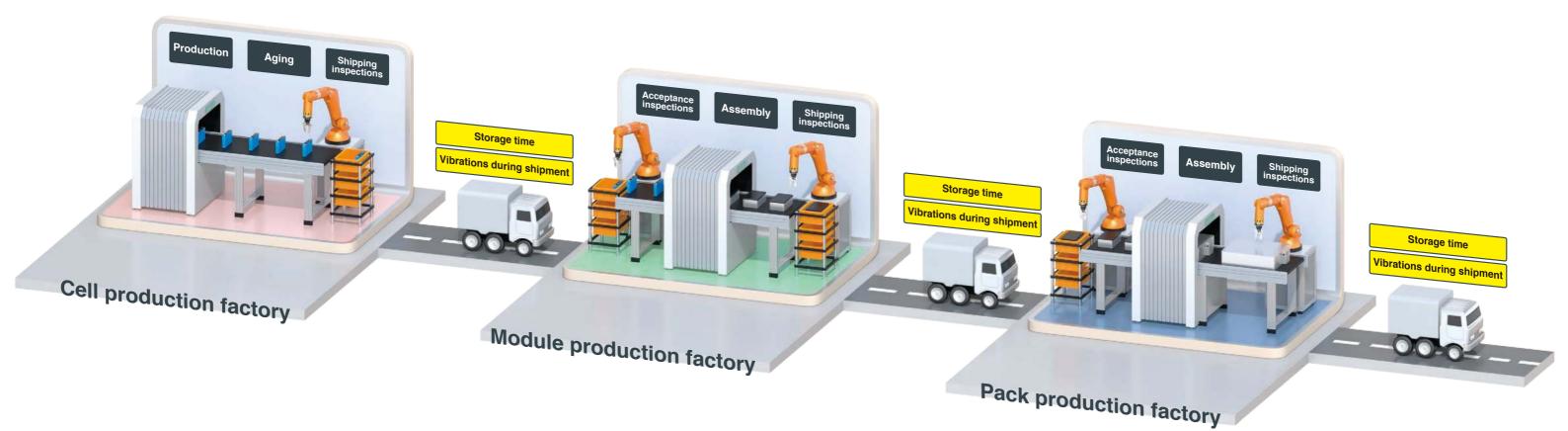
		Acceptance/shipping inspections							
Application		Small cells for general purpose High speed sorting	Small cells for power motors Small packs of up to 60 V	Large cells for xEVs Mid-sized packs of up to 100 V	Large packs for xEVs Large packs of up to 300 V				
Model		3561, 3561-01	BT3561A	BT3562A	BT3563A				
Appearance		135935	500,000	1/200	22 1000				
Measurement method		AC four-terminal method	AC four-terminal method	AC four-terminal method	AC four-terminal method				
Measurement frequency		1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	1 kHz ±0.2 Hz				
Rated input voltage		±22 V DC	±60 V DC	±100 V DC	±300 V DC				
Maximum rated voltage to ea	arth	±60 V DC	±60 V DC	±100 V DC	±300 V DC				
Resistance measurement ranges	3 mΩ 30 mΩ 300 mΩ 3 Ω	N/A N/A 310.00 mΩ,10 μΩ, 10 mA 3.1000 Ω,100 μΩ, 1 mA N/A	N/A 31.000 mΩ, 1 μΩ, 100 mA 310.00 mΩ,10 μΩ, 10 mA 3.1000 Ω,100 μΩ, 1 mA 3.1000 Ω, 1 mΩ, 100 μA	3.1000 mΩ, 0.1 μΩ, 100 mA 31.000 mΩ, 1 μΩ, 100 mA 310.00 mΩ, 10 μΩ, 10 mA 310.00 mΩ, 10 μΩ, 10 mA 3.1000 Ω, 100 μΩ, 1 mA 31.000 Ω, 1 mΩ, 100 μA	3.1000 mΩ, 0.1 μΩ, 100 m 31.000 mΩ, 1 μΩ, 100 mA 310.00 mΩ, 1 μΩ, 10 mA 310.00 mΩ,10 μΩ, 10 mA 3.1000 Ω,100 μΩ, 1 mA 31.000 Ω, 1 mΩ, 100 μA				
resolution, measurement current Rasic	300 Ω 3 kΩ 3 mΩ range 30 mΩ range or more	N/A N/A N/A N/A ±0.5% rdg ±5 dgt	310.00 Ω, 10 mΩ, 10 μA 3.1000 kΩ, 100 mΩ, 10 μA N/A \pm 0.5% rdg \pm 5 dgt	310.00 Ω, 10 mΩ, 10 μA 3.1000 kΩ, 100 mΩ, 10 μA ±0.5% rdg ±10 dgt ±0.5% rdg ±5 dgt	310.00 Ω, 10 mΩ, 10 μA 3.1000 kΩ, 100 mΩ, 10 μA ±0.5% rdg ±10 dgt ±0.5% rdg ±5 dgt				
Voltage measurement ranges	6 V 20 V 60 V 100 V	N/A 19.999 9 V, 100 μV N/A N/A	6.000 00 V,10 μV N/A 60.000 0 V, 100 μV N/A	6.000 00 V,10 μV N/A 60.000 0 V, 100 μV 100.000 V, 1 mV	6.000 00 V, 10 μV N/A 60.000 0 V, 100 μV N/A				
Max. display, resolution Basic acc	300 V 1000 V suracy	N/A N/A ±0.01% rdg ±3 dgt	N/A N/A ±0.01% rdg ±3 dgt	N/A N/A ±0.01% rdg ±3 dgt	300.000 V, 1 mV N/A ±0.01% rdg ±3 dgt				
Sampling period "2 EX.FAST, FAST, MEDIUM, SLOW	$\frac{\Omega \text{ or V}}{\Omega V}$	4 ms, 12 ms, 35 ms, 150 ms 7 ms, 23 ms, 69 ms, 252 ms	4 ms, 12 ms, 35 ms, 150 ms 8 ms, 24 ms, 70 ms, 253 ms	4 ms, 12 ms, 35 ms, 150 ms 8 ms, 24 ms, 70 ms, 253 ms	4 ms, 12 ms, 35 ms, 150 m 8 ms, 24 ms, 70 ms, 253 m				
Allowable total line resistance $^{^{\circ}1}$ (error detection) Ranges: 3 m Ω , 30 m Ω , 300 m Ω , 3 Ω		N/A, N/A, 20 Ω, 20 Ω N/A, N/A, 50 Ω, 500 Ω	N/A, 6.5 Ω, 30 Ω, 30 Ω N/A, 5.5 Ω, 15 Ω, 150 Ω	6.5 Ω, 6.5 Ω, 30 Ω, 30 Ω 5.5 Ω, 5.5 Ω, 15 Ω, 150 Ω	6.5 Ω, 6.5 Ω, 30 Ω, 30 Ω 5.5 Ω, 5.5 Ω, 15 Ω, 150 Ω				
Open terminal voltage Ranges: 30 m Ω or less, 300 m Ω ,	3 Ω or more	N/A, 7 V, 7 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak				
LAN (TCP/IP, 10BASE-TA		N/A	YES	YES	YES				
RS-232C '4 (Max. 38400 USB	bps)	YES	YES	YES	YES				
		N/A YES (3561-01 Only)	N/A N/A	N/A N/A	N/A N/A				
GP-IB EXT I/O (37-pin Handler	interface)	YES (36-pin)	YES	YES	YES				
Analog output (DC 0 V to		N/A	YES	YES	YES				
Contact check	· · ·	YES	YES	YES	YES				
Zero adjustment (±1000	counts)	YES	YES	YES	YES				
Measurement current pul	se output	N/A	YES	YES	YES				
Comparator Statistical calculations		Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo				
5 Statistical calculations		Max. 30,000	Max. 30,000	Max. 30,000	Max. 30,000				
Delay		YES	YES	YES	YES				
Average		2 to 16 times	2 to 16 times	2 to 16 times	2 to 16 times				
Panel saving/loading		126 400	126 400	126 400	126 400				
Memory storage LabVIEW® driver *5		YES	YES	YES	YES				
Applicable standards		Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A				
Effect of radiated radio-frequelectromagnetic field	ency	Resistant '6	Resistant '6	Resistant *6	Resistant '6				
Effect of conducted	10 V	N/A	Resistant	Resistant	Resistant				
radiofrequency	3 V	Resistant	Resistant	Resistant	Resistant				
electromagnetic field	ى v								
CSA *7		YES N/A	YES YES	YES YES	YES YES				
USA .		215W × 80H × 295D mm	215W × 80H × 295D mm	215W × 80H × 295D mm	215W × 80H × 295D mm				
Dimensions • Weight		(8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	(8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	(8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	(8.46W × 3.15H × 11.61D ii 2.4 kg (84.66 oz)				

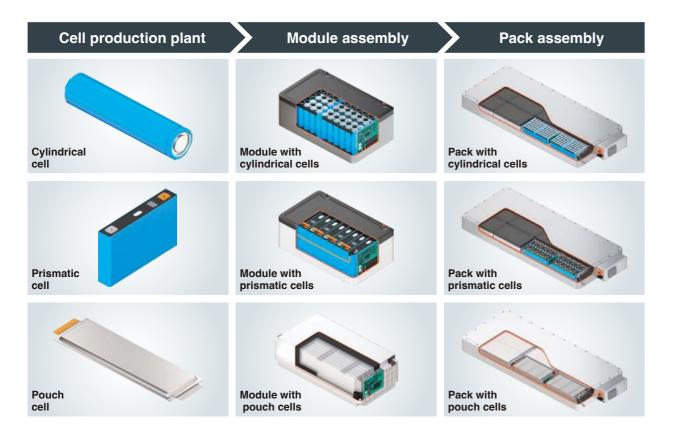
^{*1:} Typical value *2: When the power supply frequency is 60 Hz *3: Total line resistance = wiring resistance + contact resistance + DUT resistance *4: Available as printer I/F *5: LabVIEW® Driver is a registered trademark of National Instruments Corporation *6: Test conditions were 80 MHz to 1 GHz at 10 V/m and 1 GHz to 6 GHz at 3 V/m, all at 80% AM *7: Canadian Standards Assosiation

			Acceptance/ship	ping inspections	R & D	Maintenance		
Application			Extra large packs for xEV, ESS 1000 V high voltage model	GP-IB model	Cells Degree of deterioration for reuse	Large-scale UPS		
Model		BT3564	BT3562-01 BT3563-01	BT4560	BT3554-50			
Appearance			11000	500003 0000 B				
Measurement method	t		AC four-terminal method	AC four-terminal method	AC four-terminal pair method	AC four-terminal method		
Measurement frequer	ncy		1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	0.10 Hz to 1050 Hz	1 kHz ±80 Hz		
Rated input voltage			±1000 V DC	BT3562-01: ±70 V DC BT3563-01: ±300 V DC	±5 V DC	±60 V DC		
Maximum rated voltaç	ge to eart	h	±1000 V DC	BT3562-01: ±60 V DC BT3563-01: ±300 V DC	SOURCE-H, SENSE-H: ±5 V DC SOURCE-L, SENSE-L: 0 V DC	±60 V DC		
	_	3 mΩ		3.1000 mΩ, 0.1 μΩ, 100 mA				
Resistance measurement		30 mΩ	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 mA	3.6000 mΩ, 0.1 μΩ, 1.5 A 12.0000 mΩ, 0.1 μΩ, 500 mA	Resistance (R)		
ranges		300 mΩ 3 Ω	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA	120.000 m Ω , 1 $\mu\Omega$, 50 mA [The number of waveforms]	3.100 mΩ, 1 μΩ, 160 mA 31.00 mΩ, 10 μΩ, 160 mA		
Max. display,		30 Ω	3.1000 Ω,100 μΩ, 1 mA 31.000 Ω, 1 mΩ, 100 μA	3.1000 Ω,100 μΩ, 1 mA 31.000 Ω, 1 mΩ, 100 μA	Frequency: FAST, MEDIUM, SLOW	310.0 mΩ, 100 μΩ, 16 mA 3.100 Ω. 1 mΩ, 1.6 mA		
resolution,		300 Ω	310.00 Ω, 111Ω, 100 μΑ	310.00 Ω, 111Ω, 100 μΑ	0.10 Hz to 66 Hz: 1 wave, 2 waves, 8 waves 67 Hz to 250 Hz: 2 waves, 8 waves, 32 waves	[Basic accuracy]		
measurement current		3 kΩ	3.1000 kΩ, 100 mΩ, 10 μΑ	3.1000 kΩ, 100 mΩ, 10 μΑ	260 Hz to 1050 Hz: 8 waves, 32 waves, 128 waves	$\pm 1.0\%$ rdg ± 8 dgt (3 m Ω range)		
Ba Ba	sic	3 mΩ range	±0.5% rdg ±10 dgt '8	±0.5% rdg ±10 dgt	Reactance (X) ± 3.6000 mΩ, 0.1 μΩ, 1.5 A	±0.8% rdg ±6 dgt		
ac	curacy	30 mΩ range or more	±0.5% rdg ±5 dgt *8	±0.5% rdg ±5 dgt	± 12.0000 mΩ, 0.1 $\mu\Omega$, 500 mA	(30 mΩ range or more) Voltage (V)		
		6 V	N/A	6.000 00 V, 10 μV	\pm 120.000 mΩ, 1 μ Ω, 50 mA Impedance (Z)			
Voltage		10 V	9.999 99 V, 10 μV	N/A	3.6000 mΩ, 0.1 μΩ, 1.5 A 12.0000 mΩ, 0.1 μΩ, 500 mA	6.000 V, 1 mV 60.00 V, 10 mV		
measurement ranges	nent 60 V		00 V		N/A	60.000 0 V, 100 μV	120.000 mΩ, 1 μΩ, 50 mA	[Basic accuracy]
Tallyes		100 V	99.999 9 V, 100 μV	N/A	Phase angle (0)	±0.08% rdg ±6 dgt		
Max. display,		300 V	N/A	300.000 V, 1 mV (BT3563-01 only)	±180.000°, 0.001° [Basic accuracy] Refer to P.19	Temperature (°C) -10.0°C to 60.0°C, 0.1°C		
resolution		1000 V	1100.00 V, 1 mV '9	N/A	Voltage (V) ±5.10000 V, 10 μV	-10.0°C to 60.0°C, 0.1°C		
Basic accuracy		acy	±0.01% rdg ±3 dgt *8	±0.01% rdg ±3 dgt	[Basic accuracy] ±0.0035% rdg ±5 dgt			
Response time *1		O 1/	700 ms	10 ms	[Sampling period] FAST, MEDIUM, SLOW	1.6 s		
Sampling period *2 EX.FAST, FAST, MEDIUN	A. SLOW	Ω or V		4 ms, 12 ms, 35 ms, 150 ms 8 ms, 24 ms, 70 ms, 253 ms	0.1 s, 0.4 s, 1.0 s	N/A 100 ms		
					Temperature (°C) -10.0°C to 60.0°C, 0.1°C	N/A		
Illowable total line resisterror detection) anges: 3 mΩ, 30 mΩ, 300		SENSE line SOURCE line	3 Ω, 3 Ω, 20 Ω, 20 Ω 3 Ω, 3 Ω, 20 Ω, 200 Ω	2 Ω, 2 Ω, 15 Ω, 15 Ω 2 Ω, 2 Ω, 15 Ω, 150 Ω	Allowable total line resistance '1 '3 (error detection)	N/A		
Dpen terminal voltage Ranges: 30 mΩ or less, 3		Ω or more	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak		5 V max		
LAN (TCP/IP, 10B			N/A	N/A	N/A			
RS-232C *4 (Max. :			YES	YES	YES	USBWireless communications		
USB		-	N/A	N/A	YES	(*when Z3210 installed)		
USB GP-IB			YES	YES	N/A	Memory function		
EXT I/O (37-pin H	andler int	erface)	YES	YES	YES	(Up to 6000 data)		
Analog output (Do	C 0 V to 3	3.1 V)	YES	YES	N/A	Auto memory function Auto-hold function		
Contact check			YES	YES	YES	 Measurement Navigator 		
Zero adjustment (:			YES	YES	YES*10	(When using Z3210, GENNECT Cross		
Measurement curr	ent pulse	output	YES Hi/ IN/ Lo	YES Hi/ IN/ Lo	YES Hi/ IN/ Lo	: Voice guide output) • Auto power-off		
Comparator Statistical calculat	ione		Max. 30,000	Max. 30,000	HI/ IN/ LO N/A	Tablet app		
Statistical calculat Delay	10110		YES	YES	YES	(GENNECT Cross) • PC app		
Average			2 to 16 times	2 to 16 times	1 to 99 times	(GENNECT One)		
Panel saving/load	ing		126	126	126	 Comparator function (PASS/ WARNING/ FAIL) 		
Memory storage			400	400	N/A	• Excel® Direct Input function		
LabVIEW® driver *	5		N/A	YES	YES	(When using Z3210)		
Applicable standards			Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class B		
Effect of radiated radi	o-frequer	ncy	Resistant '6	Resistant *6	Resistant *6	Resistant (3 V/m)		
Effect of conducted		10 V	N/A	N/A	N/A	N/A		
radiofrequency —								
electromagnetic field		3 V	Resistant	Resistant	Resistant	N/A		
CSA '7			YES	YES YES	YES N/A	YES N/A		
NA '			N/A 215W × 80H × 329D mm	YES 215W × 80H × 295D mm	N/A 330W × 80H × 293D mm	N/A 199W × 132H × 60 6D mr		
Dimensions • Weight			(8.46W × 3.15H × 12.95D in)		(13.00W × 3.15H × 11.54D in)	199W × 132H × 60.6D mm (7.83W × 5.20H × 2.39D in 960 g (33.86 oz)		

^{*8:} Average function: When set to ON 4 times *9: Resolution 10 mV for 1000.00 V or more *10: Zero-adjustment range R: ± 0.1000 m Ω (3 m Ω range), ± 0.3000 m Ω (10 m Ω range), ± 3.000 m Ω (100 m Ω range), X: ± 1.5000 m Ω (Common for all ranges), V: ± 0.10000 V

Measuring battery performance and safety





Measuring battery performance and safety using internal resistance (AC-IR) and open-circuit voltage (OCV)

Testing plays an important role in production processes by allowing plants to manufacture safe, high-performance batteries. During shipping and acceptance inspections, technicians assess battery performance by measuring internal resistance and safety by measuring open-circuit voltage.

Our Battery testers meet these needs...

"We want to manufacture batteries with stable performance."

"We want to manufacture highly safe batteries."

Assembly process (from cell batteries to pack batteries)

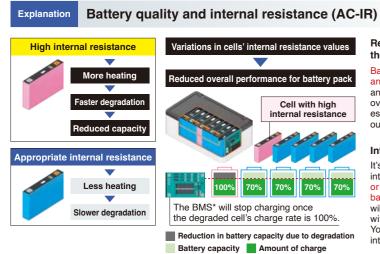
Cells produced at the cell production factory are shipped to the module production factory after undergoing a shipping inspection. Since factors such as vibrations during shipment and even the passage of time can cause defects, batteries undergo an acceptance inspection before being assembled into modules and packs.

Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Measuring battery performance and safety

Manufacturing batteries with stable performance



% Charging rate

Relationship between the internal resistance and the decline of battery cell capacity

Battery cells with high internal resistance tend to generate more heat and degrade faster. When cells degrade, their capacity declines, and their internal resistance rises. Internal resistance also changes over time or as a consequence of vibrations during shipment. It's essential to eliminate cells with high internal resistance by carrying out an inspection each time cells are shipped or received.

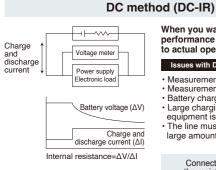
Internal resistance and battery pack performance

It's important that all the cells in a given battery pack have uniform internal resistance. If one or more cells have high internal resistance or have degraded, they will become a bottleneck and limit the battery pack's capacity. Moreover, the battery pack's performance will rapidly decline as the BMS* attempts to protect degraded cells with reduced capacity from overcharging and over-discharging. You can improve battery cell quality by selecting cells with uniform internal resistance so that they will degrade uniformity.

Internal resistance measurement (AC-IR measurement)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

There are two methods for measuring a battery's internal resistance: the AC method and the DC method. Resistance values are known as AC-IR when measured using the AC method, and as DC-IR when measured using the DC method. AC-IR and DC-IR have a complementary relationship, and it's recommended to choose the one that best suits your application, or to carry out both measurements. HIOKI battery testers can perform 4-terminal AC-IR measurement.



*BMS: Battery Management System

When you want to check battery performance under conditions close to actual operation

Issues with DC-IR

- Measurement takes more time Measurements are less reproducible.
- · Battery charges rate changes.
- · Large charging and discharging
- equipment is required.

 The line must be capable of supplying large amounts of power.

Connect a load and measure the resistance value based on the change in voltage and current.

AC method (AC-IR) acceptance inspections AC voltage meter current source voltage Voltage proportional to internal resistance

Vs=Internal resistance x Is

When you wish to identify defective products quickly and accurately, for example during shipping or

- Quickly measurement with milliseconds
- Measurements are highly reproducible. Battery charges rate not changes.
- · Testing can be carried out with compact equipment in an energy-saving manner

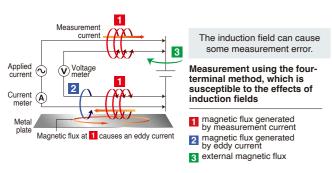
Apply the measurement current at a measurement frequency of 1 kHz and calculate the battery's internal resistance from an AC voltmeter's voltage value.

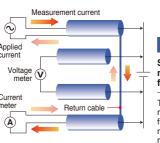
Two standards on LIB performance testing, IEC 61960-3/JIS C8711 (for compact equipment) and IEC 62620/JIS C8715-1 (for industrial equipment) describe how to measure internal resistance using the AC method (AC-IR). The method is also used in manufacturing processes for automotive LIB cells, which are required to deliver high levels of performance and safety.

Low-resistance measurement (1 m Ω and lower) for large batteries

BT4560

The larger the battery, the lower its internal resistance. Large batteries used in automobiles and infrastructure applications sometimes have internal resistance values of less than 1 mΩ. The BT4560's four-terminal-pair measurement method, which reduces the effects of induction fields, is an optimal solution for accurately measuring such low resistance levels.





BT4560

Stable, high-precision four-terminal-pair method

The effects of induction fields can be reduced by applying a current that measurement current in order to limit

Measuring battery performance and safety

Manufacturing highly safe batteries

Mechanism that causes battery fires Thermal runaway No thermal 300 °C breakdown Reactions between positive Thermal breakdown of Thermal breakdown of 200 °C Reaction of the positive electrode and electrolyte Thermal breakdow Reaction of the negative electrode and electrolyte 100 °C Normal temperature range Rising temperature as a trigger Time

Internal shorts and open-circuit voltage (OCV)

Over-charging

Insulation defects, which can be caused by factors such as ageing and vibrations during shipment, can lead to fire and other dangerous accidents, making it necessary to check open-circuit voltage values in order to distinguish between defective and non-defective products.

Open-circuit voltage (OCV)

The battery voltage when no load is connected is known as the opencircuit voltage (OCV). When an insulation defect such as an internal short occurs inside the battery, self-discharge causes the open-circuit voltage to decrease

Dendrite or contaminated metal (Dendrite: Metals precipitated dendritic form)

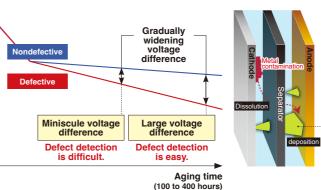
Open-circuit voltage (OCV)

Heating

Factor

Internal short

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276



Since the amount of change in OCV caused by self-discharge is extremely small, it is necessary to age batteries at least 100 to 400 hours before testing can accurately distinguish between non-defective and defective products. Additionally, it is necessary to measure OCV multiple times during the aging process. Using an instrument with good accuracy makes it possible to remove defects from the testing line earlier in the process, significantly reducing management and testing costs.

Dendrites form over time as minuscule metal fragment contaminants dissolve, leading to internal shorts.

High-accuracy OCV measurement

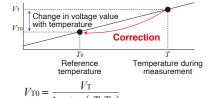
BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276

		н	igh-accuracy
Model	BT3561A, BT3562-01, BT3562A, BT3563-01, BT3563A, BT3564	BT4560	DM7276 (DC VOLTMETER)
Appearance		****	120 000 00
Recommended range for 4 V measurement	6 V range	5 V range	10 V range
Number of digit, Max. Display	5 1/2 digit, 6.000 00	5 1/2 digit, 5.100 00	7 1/2 digit, 12.000 000
Resolution*1	10 μV	10 μV	1 μV
Basic accuracy ¹	±0.01% rdg ±3 dgt	±0.0035% rdg ±5 dgt	±0.0009% rdg ±12 μV
Measurement error*1 *2	±430 μV	±190 μV	±48 μV
Period of accuracy guarantee	1 year	1 year	1 year
Temperature measurement	N/A	YES	YES
Temperature Compensation Function	N/A	N/A	YES

^{*1:} When using recommended range for 4 V measurement *2: When measuring a 4 V LIB cell

OCV fluctuates with the ambient

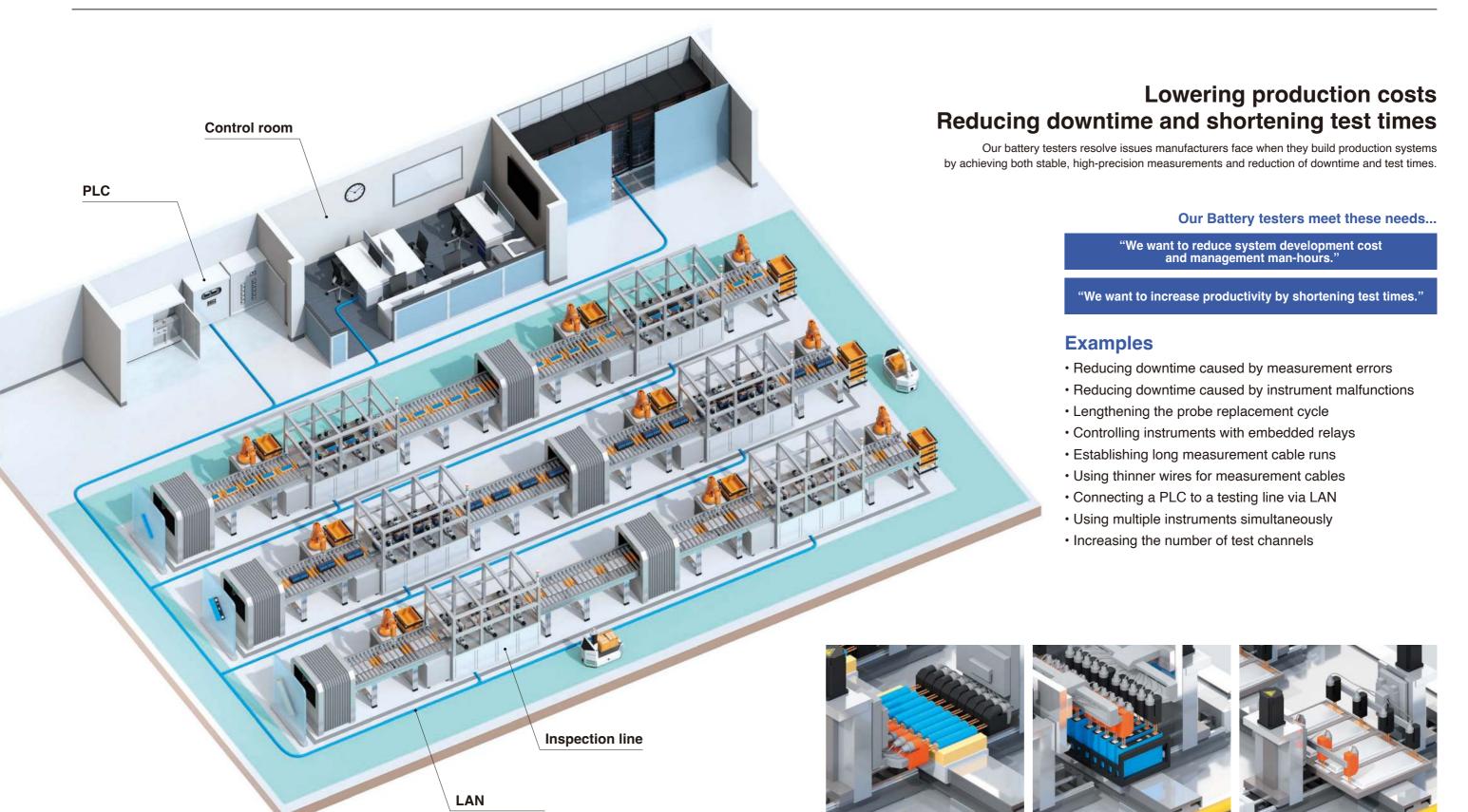
A battery's OCV value can fluctuate several hundred microvolts with a change of just 1°C in the ambient temperature. Temperature correction functionality allows the instrument to display a value that has been converted to the voltage at the reference temperature.



 $1 + \alpha_{T0} (T - T_0)$

- $V_{\rm T}$: Measured voltage value [V] T : Current ambient temperature [°C]
- $V_{\rm T0}$: Voltage value after correction [V]
- To : Reference temperature [°C]
- α_{T0} : Temperature coefficient at T_0 [1/°C]

Integrate to automatic testing system



Testing of cylindrical cells

Testing of prismatic cells

Testing of pouch cells

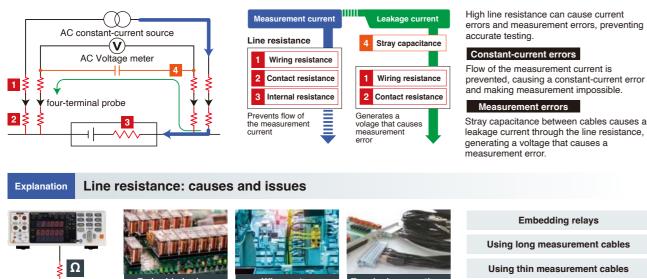
Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Integrate to automatic testing system

Reducing test system development cost and management man-hours

Line resistance and measurement current, line resistance and leakage current



Ω

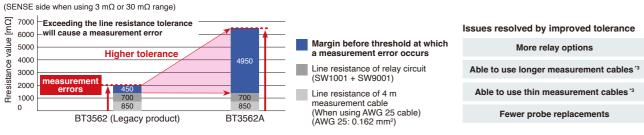
Using worn probes Line resistance increases **Current errors occur** Measurement errors occur V Lower More managemen productivity

Increasing line resistance tolerances

Ω

BT3561A, BT3562A, BT3563A

The BT3561A, BT3562A and BT3563A have dramatically improved tolerances for line resistance compared to previous models. This improvement makes it easy to build test systems with large numbers of channels using relays. Additionally, a longer maintenance cycle for systems in use means fewer maintenance man-hours. Finally, its capability to handle thinner cables than with previous models³ makes it easier to route cables.

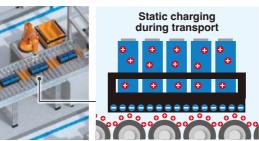


Model			3561, 3	3561-01			BT3	561A		B ⁻	T3562A	BT3563	3A	BT3562	2-01, BT3	3563-01, l	BT3564
Range		3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω
Measurement current		N/A	N/A	10 mA	1 mA	N/A	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA
Allowable	SENSE line	N/A	N/A	20 Ω	20 Ω	N/A	6.5 Ω	30 Ω	30 Ω	6.5 Ω	6.5 Ω	30 Ω	30 Ω	2Ω	2Ω	15 Ω	15 Ω
total line resistance (error detection) *1 *2	SOURCE line	N/A	N/A	50 Ω	500 Ω	N/A	5.5 Ω	15 Ω	150 Ω	5.5 Ω	5.5 Ω	15 Ω	150 Ω	2Ω	2 Ω	15 Ω	150 Ω

^{*1:} Typical value *2: Total line resistance = (Wiring resistance + Contact resistance + DUT resistance)

caused by static electricity

BT3561A, BT3562A, BT3563A





Batteries can become charged on production lines, for example, when being transported on a conveyor belt. When probes are placed in contact with such batteries, the resulting application of static electricity can then damage the instrument. The BT3561A, BT3562A and BT3563A are designed to withstand contact with ±30 kV of static electricity*, preventing static-caused malfunctions and reducing testing line downtime

* ±30 kV IEC 61000-4-2 contact discharge

LAN interface as standard

BT3561A, BT3562A, BT3563A



The BT3561A, BT3562A and BT3563A are equipped with a LAN interface as standard equipment, making it easy for the instrument to interoperate with a PLC²based control system. The ability to use readily accessible LAN cables helps lower costs during system development and maintenance. Furthermore, a design with strong noise and static electricity resistance helps avoid system problems.

*1: Max.30 m

*2: Programmable Logic Controller,

a device that automatically controls one or more machines

Contact check

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560



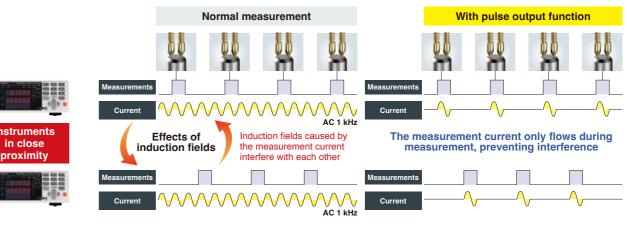


Accurate probing is essential for accurate measurement. Our battery testers are equipped with probe contact monitoring functionality to ensure highly reliable testing.

Using multiple instruments simultaneously

BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

When multiple battery testers are used at the same time, their induction fields can interfere with each other, causing measurement errors. Since the instruments' measurement currents flow continuously, such interference can occur even if measurements are timed so that they don't occur simultaneously. The measurement current pulse output function allows the measurement current to flow only during measurement. By using this function to make alternating measurements, you can avoid the effects of interference between induction fields caused by the measurement current.



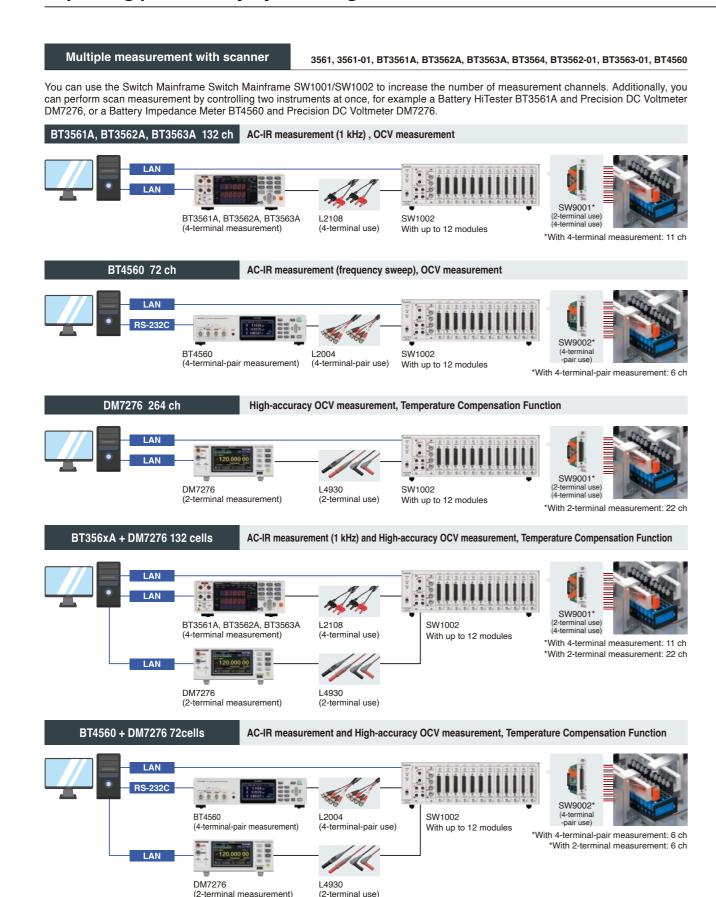
^{*3:} AWG 29 (0.064 mm²) wire equivalent to 2.2 Ω over an 8 m round trip can be used with the 3 m Ω or 30 m Ω range

Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Integrate to automatic testing systems

Improving productivity by reducing test times



Configuration Example of Multi-channel Battery Testing

Instrument	Number of instruments in use	AC-IR measurement 1 kHz	AC-IR measurement frequency sweep	OCV measurement	High-accuracy OCV measurement Temperature Compensation Function	Connection cable	Switch mainframe	Module	Maximum number of channels
BT3561A									
BT3562A	1	YES	N/A	YES	N/A	L2108	SW1002	SW9001	132 ch
BT3563A]								
BT4560	1	YES	YES	YES	N/A	L2004	SW1002	SW9002	72 ch
DM7276	1	N/A	N/A	N/A	YES	L4930	SW1002	SW9001	264 ch
BT3561A									
BT3562A	2	YES	N/A	YES	N/A	L2108	SW1002 Switching	SW9001	132 ch
BT3563A	(switched)						instrument	3009001	132 (11
DM7276	N/A		N/A	N/A	YES	L4930			
BT4560	2	YES	YES	YES	N/A	L2004	SW1002		
DM7276	(switched)	N/A	N/A	N/A	YES	L4930	Switching instrument	SW9002	72 ch



BT3561A BT3562A BT3563A







A THIRITING



SW9001 SW1002: accompdates up to 12 SW9001 or SW9002 modules accomodates up to 3 SW9001 or SW9002 modules 2-terminal use, 4-terminal use), SW9002 (4-terminal-pair use)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276



Logging function (Interval setting: 1 second to 60 minutes)



Multichannel Nyquist or Cole-Cole plot

Logging function

Measure and log up to 264 channels.

OCV measurement function

Measure OCVs, and additionally record the initial voltages and change rates as well.

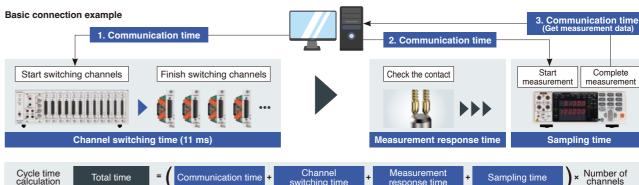
Multichannel Nyquist or Cole-Cole plot

Measure impedance while varying the frequency across up to 72 channels and display the results as a Nyquist or Cole-Cole plot.

*PC application for SW1001/SW1002.



3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276



	Instrument	Module	Number of channels	Function	Measurement speed	Measurement response time	Total time	(All channels)	Conditions	
	BT3562A	SW9001	11	ΩV	EX. FAST	10 ms	0.45 s	Approx. 41 ms/ch	Communication with BT3562A	
	D13302A	3009001	11	770	MEDIUM	10 ms	1.1 s	Approx. 100 ms/ch	via RS-232C (38400 bps)	
		6			FAST	0 ms	1.0 s	Approx. 167 ms/ch	Communication with BT4560	
	BT4560	SW9002	6 RX	RX	MEDIUM	0 ms	1.2 s	Approx. 200 ms/ch	via USB (9600 bps) Measurement frequency: 1 kHz	
			22		0.02 PLC*	0 ms	0.45 s	Approx. 20 ms/ch	Communication with	
	DM7276	DM7276 SW9001		V	FAST	0 ms	0.85 s	Approx. 39 ms/ch	DM7276 via USB	
_			22		MEDIUM	0 ms 4.9 s App		Approx. 223 ms/ch	Contact check: Off	

^{*}Power Line Cycle 20 ms at 50 Hz, 16.7 ms at 60 Hz

Diagnosing degradation in batteries

BT3554-50



*BT3554-50 able to measure Lithium ion batteries.





Accurately diagnosing battery degradation in an operating UPS

Measuring the battery's internal resistance and voltage to determine whether it has degraded

Our Battery testers meet these needs...

"We want to detect battery degradation in an operating UPS."

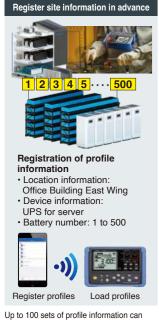
"We want to complete an intensive inspection workload efficiently."

Completing an intensive inspection workload efficiently

BT3554-50

You can efficiently inspect an enormous number of batteries, for example those found in UPS systems, with our free app "GENNECT Cross"

GENNECT Cross



be registered on the BT3554-50. Up to 500 data sets can be saved for each profile. (The BT3554-50 can save up to 6,000 data

Profile information can be registered on the BT3554-50 from either GENNECT Cross or the desktop application GENNECT ONE.

smartphones or tablets.

The optional Wireless Adapter Z3210 is required in order to use the measurement

and recording guidance function as well as other functions that communicate with







Profile information	
Profile number	1
Location information	Office Building East Wing
Device information	UPS for server
Battery number	1
Measurement data	
Memory number	A.001
Data and time	2021/4/20 13:00:00
Resistance value	x.xxx mΩ
Voltage value	xx.xx V
Temperature	xx.xx°C
Comparetor Threshold value	x mΩ / x mΩ / x V
Judgement result	PASS/WARNING/FAIL

[Next: battery No.1] Audio guidance

[No.1: PASS] Audio guidance indicates

Next: No.2 "No.2 PASS"

Next: No.3 ···· "No.3 PASS"

Next: No.4 ···· "No.2 FAIL"

Measurement data is recorded along with

Fit in tight spaces for speedy inspection

BT3554-50



Easy data saving. Simply touch the leads to the terminals.

The instrument's auto-memory function, which automatically stores measured values resulting from the auto-hold function in its internal memory, further streamlines work tasks.



L-shaped lead for measurement in confined locations.

The L2020 pin-type lead with an L-shaped tip is available as an accessory, making it easy to measure in confined locations. The pin-type lead 9465-10 with a straight tip is also available.



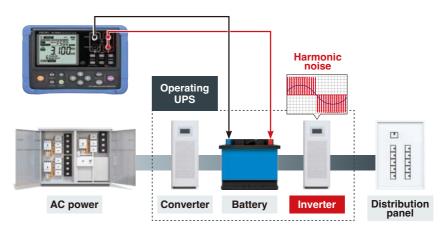
Wall and shoulder straps let you work with both hands.

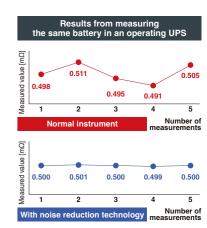
Use the included shoulder strap to carry the instrument with you while making measurements. Or use the Magnetic Strap Z5020 (sold separately) to hang the instrument on the wall while you work.

Accurate measurement, even in a noisy environment

BT3554-50

Inverters in operating UPS systems generate harmonic noise, and instruments usually have difficulties to make accurate measurements when affected by such noise. The BT3554-5x is able to measure accurately even when exposed to inverter noise thanks to its noise reduction technology.





Products Lineup



Analyzing batteries

BT4560

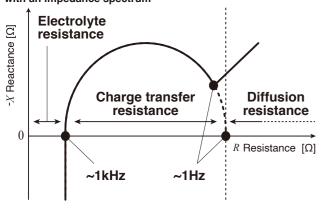


The chemical reactions in batteries involve several processes and each process has its own reaction speed. Therefore by sweeping the frequency and measuring the impedance the characteristics of each part can be evaluated separately.

less than 1 Hz Low frequencies

1 Hz to several Intermediate Li-ion transfer

Drawing a Nyquist or Cole-Cole plot with an impedance spectrum



hundred Hz	frequencies	(Charge transf	er resistan	ce)	
About 1 kHz	High frequencies	Li-ion transpor (electrolyte res		lyte	
Diagram of a	discharging batt	tery	Simple e	equivalent circuit	
<u>e</u>	Load	e →			
Anode		Cathode		Double-layer capacitance	_
L _√	□ → □ →	⊕→⊕	Electrolyte resistance		

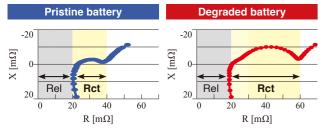
Li-ion diffusion in the electrode

(Diffusion resistance)

Check the battery deterioration level

The resistance of a degraded battery is significantly larger than a pristine one. The degradation of charge transfer resistance is particularly noticeable in the Nyquist or Cole-Cole plot for applications that involve charging/discharging at low temperatures or deep charging/discharging (SOC between 0% and 100%)

Compare measured data for pristine and deteriorated batteries

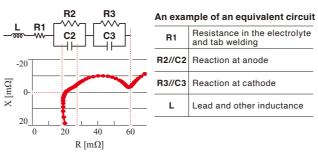


Rel: Electrolyte resistance Rct: Reaction resistance

Idenfity battery deterioration factors

→ Charge transfer resistance → Electrolyte resistance

An equivalent circuit analysis software (e.g. ZView**) can provide the parameters of each element of an equivalent circuit model by means of curve fitting. It allows you to see which part of the battery has shown characteristic changes. This serves to identify battery deterioration factors.



*ZView® is a product of Scribner Associates, Inc. For more information about ZView®, please contact Scribner Associates, Inc.

easurement frequencies and

BT4560, IM3590

The BT4560 offers measurements in the optimal frequency range for liquid Li-ion batteries. Its unparalleled capability to measure extremely low impedance is ideal for large cells such as ones for xEVs or ESSs. As a complementary instrument, the IM3590 offers impedance measurements across a wider frequency range. It is very capable at measuring larger impedance.

Model and specification	М	easurement frequen	су	Measurable battery voltage	Impedance measurement ranges
BT4560		0.1 Hz to 1050 Hz		5 V	3 mΩ, 10 mΩ, 100 mΩ
Custom BT4560 (Measurable voltage 20 V)		0.1 Hz to 1050 Hz		20 V	30 mΩ, 300 mΩ, 3 Ω
Custom BT4560 (Measurable low frequency 10 mHz)		0.01 Hz to 1050 Hz		5 V	3 mΩ, 10 mΩ, 100 mΩ
Custom BT4560 (Measurable voltage 20 V and low frequency 10 mHz)		0.01 Hz to 1050 Hz		20 V	30 mΩ, 300 mΩ, 3 Ω
IM3590		1 mHz to 200 kHz		5 V	100 mΩ to 100 MΩ



BT4560 BATTERY IMPEDANCE METER

IM3590 CHEMICAL IMPEDANCE ANALYZER

Probes for measurement are not included. Please purchase a probe according to your measurement application. (Learn more P.22 to P23)

BT4560 Accuracy specifications

Impedance measurement accuracy

 $3 \text{ m}\Omega$ range (0.1 Hz to 100 Hz) $10~\text{m}\Omega$ range, $100~\text{m}\Omega$ range $3 \text{ m}\Omega$ range (110 Hz to 1050 Hz) $R \text{ accuracy} = \pm (0.004 \mid R \mid + 0.0017 \mid X \mid) \lceil m\Omega \rceil \ \pm \alpha \qquad R \text{ accuracy} = \pm (0.004 \mid R \mid + 0.0052 \mid X \mid) \lceil m\Omega \rceil \ \pm \alpha$ $X = \pm (0.004 \mid X \mid + 0.0017 \mid R \mid) \text{ } [\text{m}\Omega] \pm \alpha$ $X = \pm (0.004 \mid X \mid + 0.0052 \mid R \mid) \text{ } [\text{m}\Omega] \pm \alpha$ $Z = \pm 0.4\% \text{ rdg } \pm \alpha (|\sin\theta| + |\cos\theta|)$ $Z = \pm 0.4\% \text{ rdg} \pm \alpha (|\sin\theta| + |\cos\theta|)$ θ accuracy = $\pm 0.1^{\circ} \pm 57.3 \frac{\alpha}{Z} (|\sin \theta| + |\cos \theta|)$ θ accuracy = $\pm 0.3^{\circ} \pm 57.3 \frac{\alpha}{Z} (|\sin \theta| + |\cos \theta|)$ Accuracy graph Accuracy graph

Phase [o] Impedance accuracy excluding α (0.004 | R | + 0.0017 | X |, 0.004 | X | + 0.0017 | R |)

Impedance accuracy excluding lpha(0.004 | R | + 0.0052 | X |, 0.004 | X | + 0.0052 | R |)

The units of R and X are $[m\Omega]$, α is as shown below

1110	The units of h and h are [ms2], a is as shown below						
Range		3 mΩ	10 mΩ	100 mΩ			
	FAST	25 dgt	60 dgt	60 dgt			
α	MED	15 dgt	30 dgt	30 dgt			
	SLOW	8 dgt	15 dgt	15 dgt			
Ten	d in the ranges						

The number of waveforms

	FAST	MED	SLOW
0.10 Hz to 66 Hz	1 wave	2 waves	8 waves
67 Hz to 250 Hz	2 waves	8 waves	32 waves
260 Hz to 1050 Hz	8 waves	32 waves	128 waves

Voltage measurement accuracy

(when self-calibration is performed)

V	Display range	-5.10000 V to 5.10000 V			
V	Resolution	10 μV			
Voltage accuracy	FAST/MED/SLOW	±0.0035% rdg ±5 dgt			
Temperature coefficient	$\pm 0.0005\%$ rdg ± 1 dgt / °C (applied in the ranges of 0°C to 18°C and 28°C to 40°				

Temperature measurement accuracy

(BT4560 + Z2005 temperature sensor)

Phase [o]

Accuracy	±0.5°C (measurement temperature: 10.0°C to 40.0°C) ±1.0°C (measurement temperature: -10.0°C to 9.9°C, 40.1°C to 60.0°C)
Temperature coefficient	±0.01°C/°C (applied in the ranges of 0°C to 18°C and 28°C to 40°C)

Measuring the internal resistance of fuel cells

BT3563-01 (Special edition specifications), BT3564 (Special edition specifications)

The BT3563-01/BT3564 with special edition specifications features increased noise resistance to reduce the effects of noise from load devices. The instrument can ascertain fuel cell state based on impedance measured at a frequency of 1 kHz.

Assess fuel cell characteristics in real time while under load



Simulated FC load





Web application "Multi-plot"

Converting measurement data into a Nyquist or Cole-Cole plot

web browser link

https://www.circuitfitting.net/multiplot

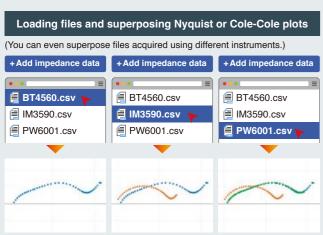
"Multi-plot", a free web application, enables you to draw a Nyquist or Cole-Cole plot simply by loading a file in your web browser. Supported files: CSV file, ZView®* (.z) file

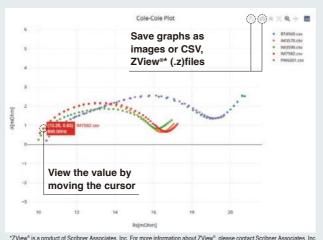


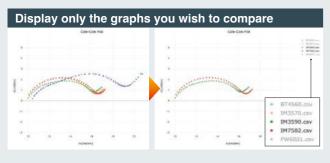


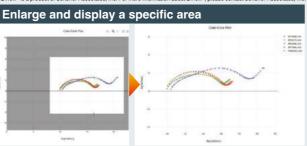


Draw Nyquist or Cole-Cole plots freely, without any limits on the number of points that can be rendered from files or the number of graphs that can be superposed. The horizontal and vertical axes are automatically scaled based on the graphs being rendered. You can even superpose, compare, and analyze files acquired using different instruments.



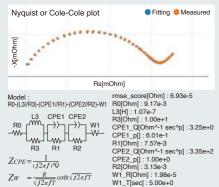






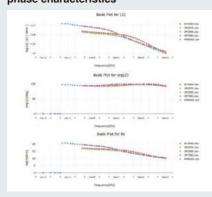
Analysis function

Conduct an equivalent circuit analysis



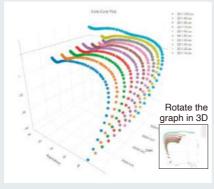
Display analysis results automatically assess phase characteristics. simply by loading a file.

Draw Bode plots to assess phase characteristics



Analyze the data with predefined models. Bode plots are also drawn, enabling to Draw 3D Nyquist or Cole-Cole plots or 3D

Analyze characteristics with 3D view



Bode plots, using the time or date as a third axis. Rotate 3D graphs in any direction as desired and save images.

Internal resistance and open-circuit voltage for various battery types and compatible instruments



Testing high-voltage battery packs safely



The BT3564 can safely test high-voltage battery packs such as infrastructure storage



The instrument reduces the likelihood of spark discharges, which are prone to occur during high-voltage measurement, by limiting the amount of current that flows the instant contact





The optional L2110 probe, which is designed specifically for use with the BT3564, can make measurements safely thanks to its 1000 V withstand voltage. Additionally, the probe is designed to accommodate battery packs whose terminals are placed far apart.

Measurement lead and measurement probe compatibility chart

YES : Recomme	ended measurement lead or probe.
N/A : Not comp	atible due to inability to connect.

*1 : Although it can be connected, it may not meet the product specifications, such as accuracy guarantee.

*2 May be susceptible to external noise.
Caution is particularly required when using a measurement current of 10 mA or less.

*3 : BNC – banana plug adapter (custom-made) Connect the black banana plugs to the HCUR and HPOT terminals to reduce the influence of external noise.

*5 : It does not use a 4-terminal-pair design, so wiring placement will have a greater effect on measured values.

*6 : Some measurement ranges cannot be used due to rated current limitations.

	Appearance	Dimensions (mm) ^{'1}	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Clips	MAL	1350 1350 700 56 70	9467 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	YES
Clips	W//	220 106 300 56 1500 56 200	9460 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1 *4	*1 *4	*1 *4	*1 *2 *3 *5	YES
Clips		1000 85 188 35 630 62	£42 V peak AC+DC (Hi-to-Lo) ±42 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	*1 *6	N/A
Clips		1.6 5.2 110 400 45 820 45 80	±30 V peak AC+DC (Hi-to-Lo) ±30 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	YES	N/A
Pins		φ1.8 9.15 110 400 45 820 45 80	±30 V peak AC+DC (Hi-to-Lo) ±30 V peak AC+DC (voltage to earth)	N/A	N/A	N/A	YES	N/A
Clips	The state of the s	1100 84 130 745 85	L2107 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins	19	1360 1300	9452 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	*1	*1	*1 *2 *3 *5	*1
Clips · Pins		280 1350 350 40 750 45 80	9453 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins		850 56 70 00.24 0.12	9455 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	*1	*1	*1 *2 *3 *5 *6	*1
Pins		132.5 240 56 250 56 70	9461 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	*1

	Appearance	Dimensions (mm) ' ¹	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Pins	On the second	91.27 \$\phi_2\$ \q	9465-10 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins		\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	9770 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins		0.2 2.2 2.2 138 260 46 250 56 50	9771 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins	O 3	55 45 2.5 4.3 1921 9.15	9772 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins	ll,	70 40.27 42.9 42.9 42.9 42.9 42.9 43.5 44.1 45.0 60.1500 60.50	L2020 60 V DC (Hi-to-Lo) 60 V DC (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins	Qx	2.5 4.3 1400 172 300 53 700 53 70	L2100 1000 V DC (Hi-to-Lo) 1000 V DC (voltage to earth)	*1	YES	YES	*1 *2 *3 *5	*2
Pins	1/1/1	2.5 \(\phi \).8 \	L2110 1000 V DC (Hi-to-Lo) 1000 V DC (voltage to earth)	*1	YES	YES	N/A	N/A

Batteries are a driving force for a variety of innovations as we move towards a sustainable society

Batteries are used in an array of applications, and their performance can be a driving force for a variety of innovations and new lifestyles. The development and production of high-quality batteries will play an essential role as we work to realize a sustainable society. At the same time therefore, growing improvements in battery life cycle assessment have become a major priority. the focus on reducing CO2 emissions throughout the entire life cycle by means of improvements in manufacturing processes and reuse of high-quality batteries is increasing. HIOKI battery testers are helping resolve these issues through an electrical measurement approach.

Stacked battery voltage, Internal resistance of battery cells









































 $Note: \ Company\ names\ and\ product\ names\ appearing\ in\ this\ brochure\ are\ trademarks\ or\ registered\ trademarks\ of\ various\ companies.$



HEADQUARTERS

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